

TECHNICAL DATA SHEET

CUTTING OIL 22-32-46-68-100

DESCRIPTION

Cutting Oil is an oil formulized with quality base oils obtained by modern refining processes. It shows resistance to high pressure in scope of cutting, broaching, boring, grinding and scoring processes thanks to the sulphur chloride components it contains.

CHARACTERISTICS

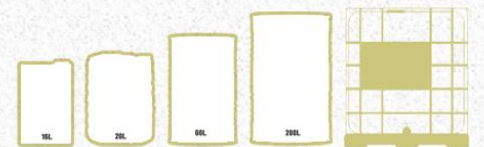
- Highly resistant to oxidation.
- Perfect rust prevention.
- Provides good results when processing steels with low/medium hardness.
- Provides smooth surface after cutting

APPLICATION

Steel processing

TYPICAL PROPERTIES

TEST	METHOD	UNIT	22	32	46	68	100
Density @ 15 °C	ASTM D 4052	g/ml	0,868	0,872	0,879	0,885	0,889
K. Viscosity @ 40 °C	ASTM D 445	cSt	22	32	46	68	100
K. Viscosity @ 100 °C	ASTM D 446	cSt	4,31	5,38	6,78	8,75	11,4
Viscosity Index	ASTM D 2270		Min.100	Min.100	Min.100	Min.100	Min.100
Flash Point	ASTM D 92	°C	170	205	215	215	220
Pour Point	ASTM D 97	°C	-20	-20	-20	-20	-20



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